

# DUMPS ARENA

## Certified Lean Six Sigma Yellow Belt

GAQM CLSSYB

Version Demo

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**QUESTION NO: 1**

A Macro Process Map may map a process showing the entire activities of a department and can likely be broken into many Micro Process Maps showing numerous processes that comprise the activities of the department.

- A. True
- B. False

**ANSWER: A****QUESTION NO: 2**

To reduce the people or operator introduced defects into a process it is best if a Belt can design and implement a means of \_\_\_\_\_ into the process.

- A. Measurement automation
- B. Operator alertness
- C. Full Automation
- D. Constant supervision

**ANSWER: C****QUESTION NO: 3**

One of the primary objectives of constructing an X-Y Diagram is to separate the vital few X's from the trivial many X's.

- A. True
- B. False

**ANSWER: A****QUESTION NO: 4**

The "Equipment" category of Root Causes on a Fishbone Diagram would be used primarily used to generate ideas as to which of the following are possible causes for defects?

- A. Out of calibration measurement system
- B. Tolerance changes in milling machines

- C. Worn bearings on a shaft
- D. All of these answers are correct

**ANSWER: D**

#### **QUESTION NO: 5**

The temperature of a liquid is being measured by a line operator. Which is least likely to be influenced by the instrument?

- A. Recording the measurement
- B. Actual temperature of the liquid
- C. Calibration of the instrument
- D. Reading of the instrument

**ANSWER: A**

#### **QUESTION NO: 6**

Inputs that may affect your process to some degree but are not critical, are difficult to quantify and are random in nature are referred to as \_\_\_\_\_.

- A. Nuisance
- B. Noise
- C. Pests
- D. Elusive

**ANSWER: B**

#### **QUESTION NO: 7**

To reduce the people or operator introduced defects into a process it is best if a Belt can design and implement a means of \_\_\_\_\_ into the process.

- A. Measurement automation
- B. Operator alertness
- C. Full Automation
- D. Constant supervision

**ANSWER: C**

**QUESTION NO: 8**

Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements and used to assure usable data is collected.

- A. True
- B. False

**ANSWER: A**

**QUESTION NO: 9**

Inputs that may affect your process to some degree but are not critical, are difficult to quantify and are random in nature are referred to as \_\_\_\_\_.

- A. Nuisance
- B. Noise
- C. Pests
- D. Elusive

**ANSWER: B**

**QUESTION NO: 10**

The following Business Case is constructed properly.

“During 2009 the commercial loan division experienced a 2.7% default rate versus a target of less than .5%. This costs the bank in excess of \$250,000 quarterly.”

- A. True
- B. False

**ANSWER: A**